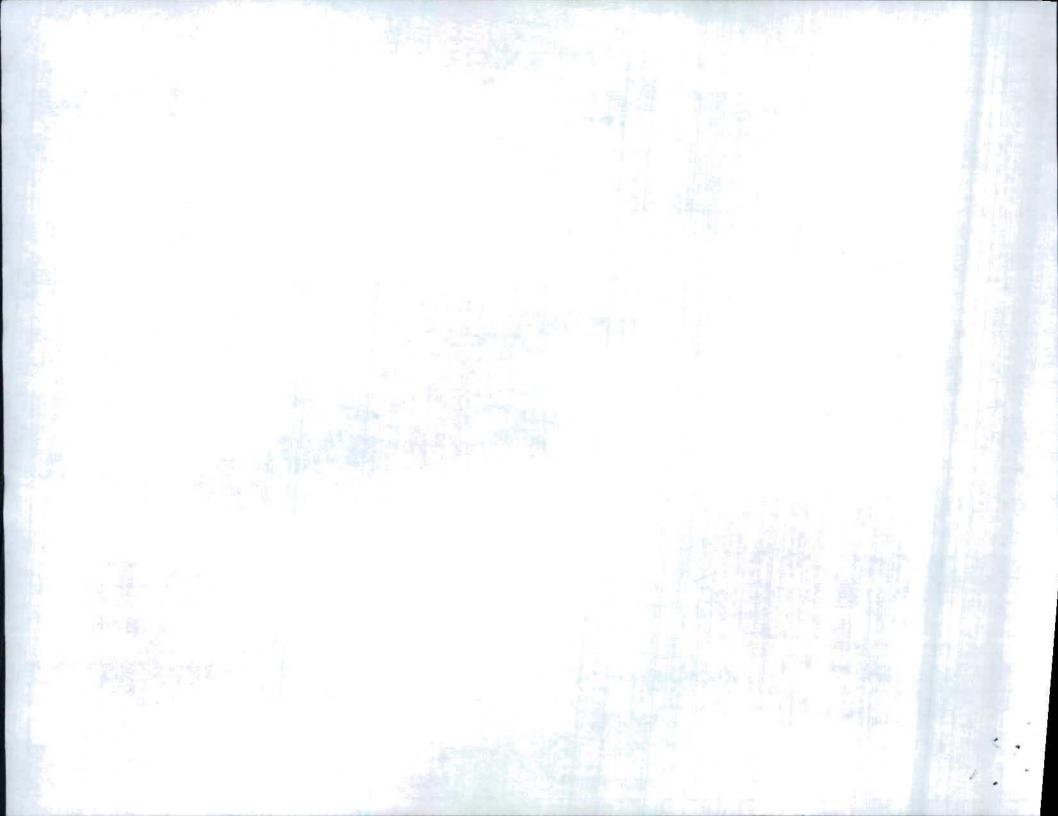


Drawing Name: 90 DEGREE BLADE SUPPORT ASSY Customer: CU-DAR001 Dart Helicopters Services Part Number: PB674300167 Job Number: 40243 Job Number: Description: Machine Or Operation: Seq. #: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 15.0 Comment: Assemble as per dwg B67-43001 16.0 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 17.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 8 Location: WH FINAL INSPECTION/W/O RELEASE 18.0 Comment: FINAL INSPECTION/W/O RELEASE N 28.08.01 Job Completion

Page 3

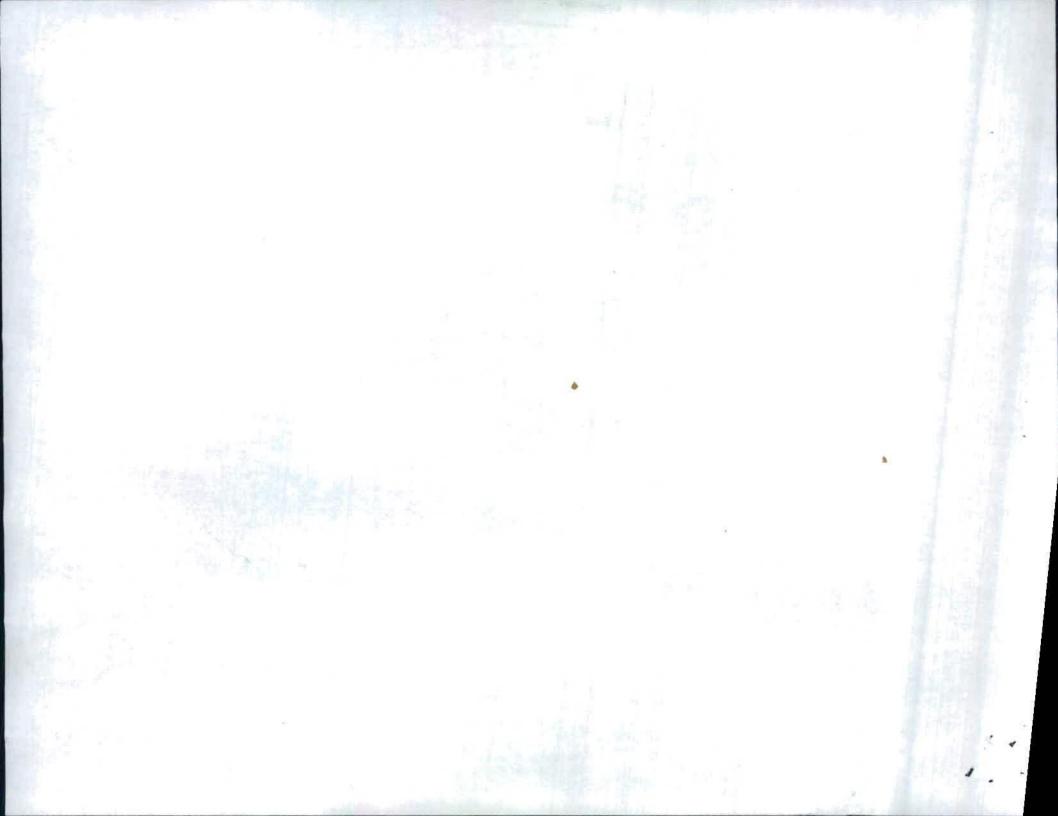
Form: mrocess



Date: Friday, 1/4/2008 8:45:43 AM 'Kim Johnston User! **Process Sheet** Drawing Name: 90 DEGREE BLADE SUPPORT ASSY Customer: CU-DAR001 Dart Helicopters Services Part Number: PB674300167 Job Number: 40243 Job Number: Description: Seq. #. Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 comment: INSPECT WORK TO CURRENT STEP PB6743001149 Side Plate Comment: Qty.: 20.0000 Each(s) 2.0000 Each(s)/Unit Total: Side Plate LARGE FABRICATION RESOURCE 1 LARGE FAB 8.0 Comment: Weld assembly as per dwg B67-43001 VISUAL WELDING INSPECTION acio Comment: VISUAL WELDING INSPECTION INSPECT WORK TO CURRENT STEP 10.0 Comment: INSPECT WORK TO CURRENT STEP HAND FINISHING RESOURCE #1 11.0 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 QC3 12.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 13.0 Total: 60.0000 Each(s) Comment: Qty.: Nutplate RIVET MS20426AD34 140 12.0000 Each(s)/Unit Total: 120.0000 Each(s) Comment: Qty.: RIVET

Page 2

Form: mrocess



Friday, 7/4/2008 8:45:43 AM Kim Johnston User **Process Sheet Drawing Name** : 90 DEGREE BLADE SUPPORT ASSY : CU-DAR001 Dart Helicopters Services Customer Job Number : 40243 -2 Estimate Number : 13386 Part Number : PB674300167 P.O. Number · B6743001 PAGE24 : 7/4/2008 S.O. No. : **Drawing Number** This issue : NC : N/A Prsht Rev. Project Number : B1 First Issue : 11 Type : SMALL /MED FAB **Drawing Revision** : 40024 Previous Run Material Each : 7/10/2008 Due Date Written By Checked & Approved By : Est Rev:A 08-06-19 new issue DD verified by:ec Comment Additional Product Job Number: Description: Seq. #: Machine Or Operation: 1.0 6061-T6 .090 Sheet M6061T6S0901 Comment: Qty.: 0.624 sf(s)/Unit Total: 6.2412 sf(s) 6061-T6 .090 Sheet batch: A YEE FLOW WATER JET 2.0 WATER JE Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001-147 Dwg Rev: 1 Prog Rev:_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 PARTS AS THEY COME OFF MACHINE Comment: INSPEC SECOND CHECK QC8 4.0 Comment: SECOND CHECK SMAN, & MEDIUM FAB RESOURCE 1 SMALL FAB 5.0 Comment: Form as per dwg B67-43001